



Dart Aerospace Ltd.
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K6A 1K7
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D3595-063-530
Job Sheet 184873



Part No: D3595-063-530

Job Qty: 20 ea

Part Name: Rubber Cushion 0.63" Wide X 5.30" Long



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/17/18

Job Tracking No:

Due Date: 11/2/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP Rev:A New Issue 07-08-07 JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	20 pcs		11/2/18	0.00	0.23	Waterjet 1		SC 18/10/29
110	QC	20 pcs		11/2/18	0.00	0.00	QC2 Waterjet-2		SC 18/10/29
120	QC	20 pcs		11/2/18	0.00	0.00	QC8-3		OCT 31 2018 68
130	Packaging	20 pcs		11/2/18	0.00	0.00	Packaging3	LG 052	AP 18-10-30-89
140	QC21-SA	20 Ea		11/2/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MNEO80S.125	Neoprene Sheet 0.125	.4120 sf (.0206 ea)	100-Waterjet	F94539

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	MNEO80S.125	0	158	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Rubber Cushion	0.630Inches ± 0.030	0.660 0.600	0.628	
2	Rubber Cushion	5.300Inches ± 0.030	5.330 5.270	5.292	
3	Rubber Cushion	0.125Inches ± 0.010	0.135 0.115	0.127	

Plex 10/17/18 12:39 PM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube</td><td style="width:15%;">Cross tube</td><td style="width:15%;">Water Jet</td><td style="width:15%;">Engineering</td></tr> <tr> <td>Machining</td><td>Small Fab</td><td>Prod. Eng. Coord.</td><td>Quality</td></tr> <tr> <td>Thermoforming</td><td>Finishing</td><td>Rec/Store/Packaging</td><td>Other</td></tr> <tr> <td>Large Fab</td><td>Composite</td><td>Supplier</td><td></td></tr> </table>				Skid-tube	Cross tube	Water Jet	Engineering	Machining	Small Fab	Prod. Eng. Coord.	Quality	Thermoforming	Finishing	Rec/Store/Packaging	Other	Large Fab	Composite	Supplier																																																															
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Date : _____	Step #: _____	QTY Effective : _____		RB (QSI042) Approval																																																																															
Description Work Order Deviation:				 Container No: S122345 Part: D3595 - 063 - 530 Job No: 184873 Serial No/Batch: S122345 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 10/29/18																																																																															
				Completed By _____																																																																															
				hand / Supervisor Approval Verification																																																																															
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